Order #XXXXX- ECO-1046 10'x10' Sustainable Exhibit

10'

10'

Plan View

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SUSTAINABLE EXHIBITS
YOUR BRAND. YOUR DESIGN. YOUR PLANET.

= 1 sq foot

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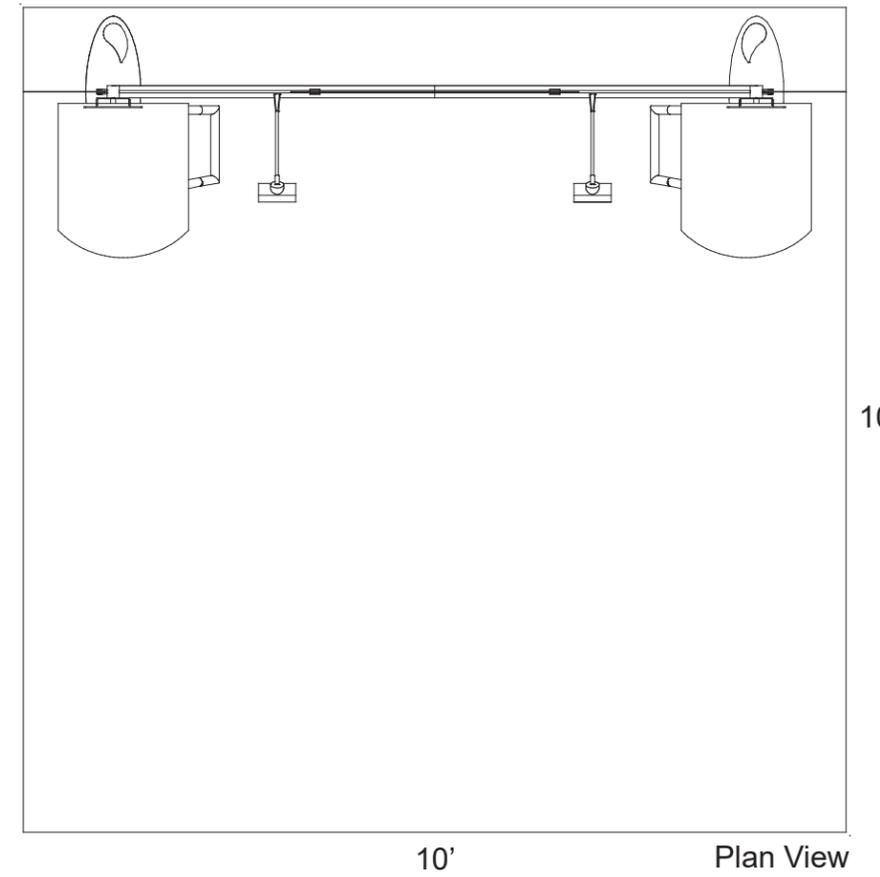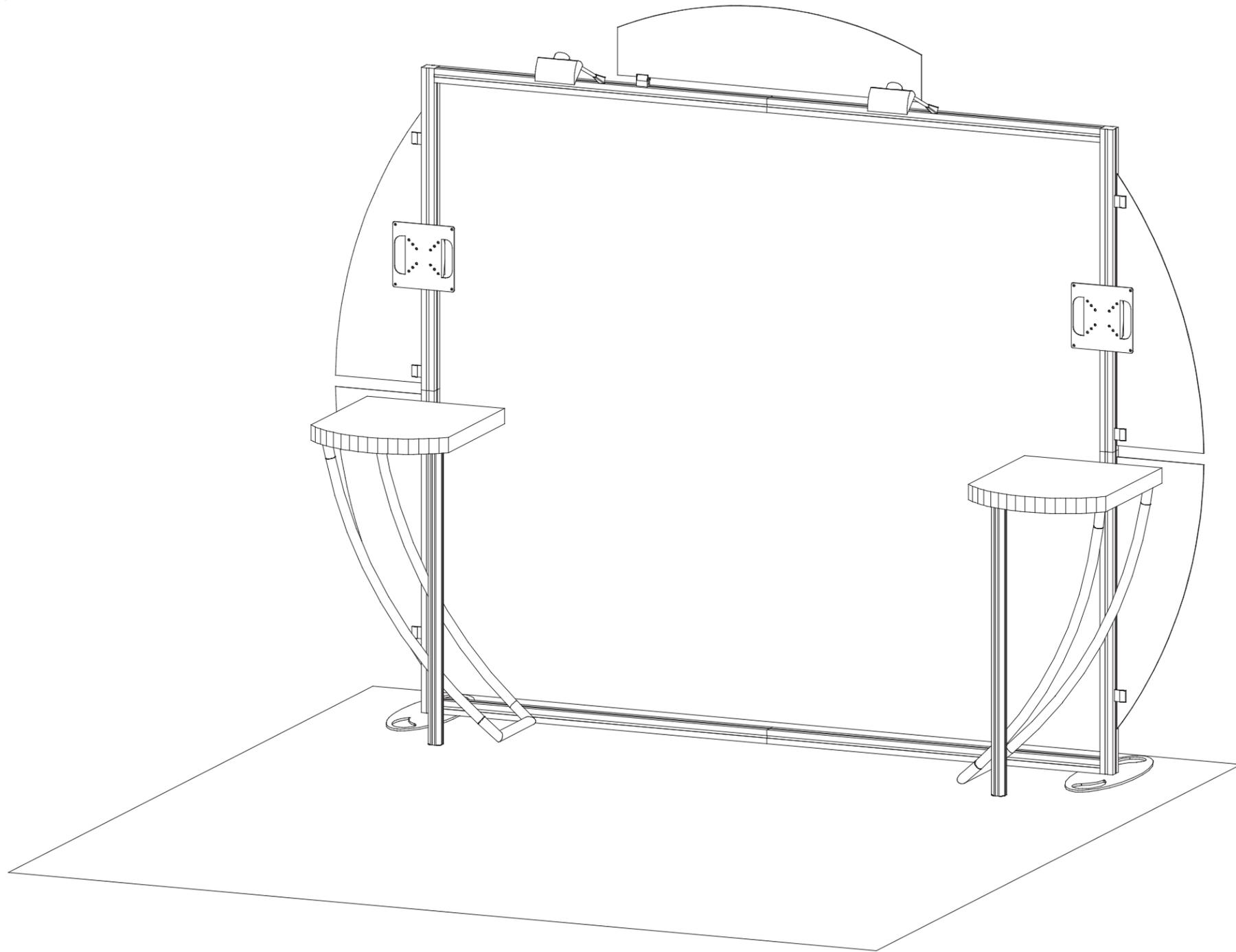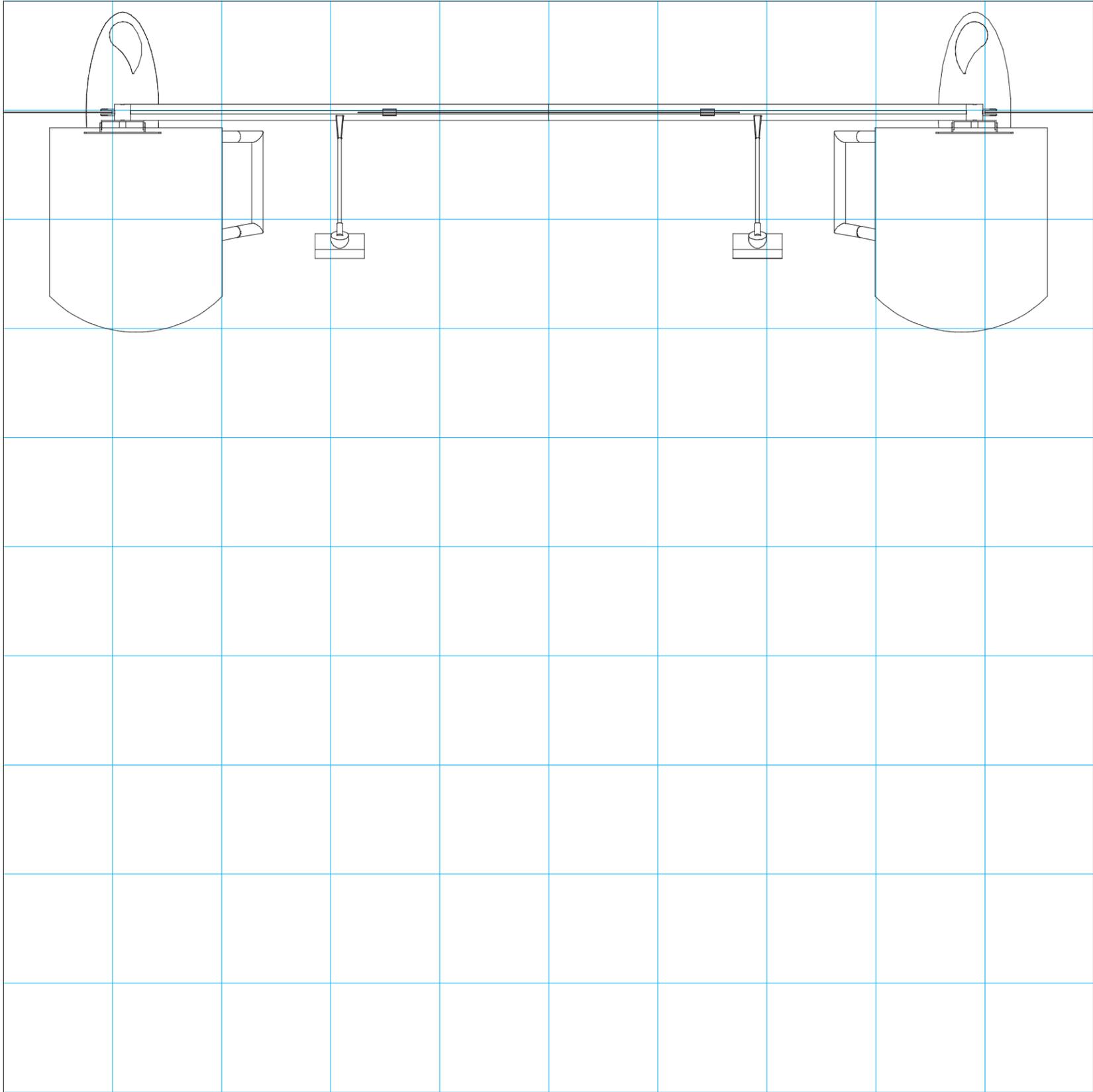
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General Setup Instructions

•The setup instructions are created specifically for your configuration.

•Setup instructions are laid out sequentially in levels, including exploded
  views and a logical series of steps for assembly. We encourage you to study
 the instructions before attempting to assemble your exhibit.

Cleaning and Packing

•Use non-abrasive cleaners when cleaning extrusions or ECO Glass inserts.

•Use mild cleaners and soft materials such as cotton to clean all laminates.

•Keep exhibit components away form extreme heat and long exposure to
  sun light. This will prevent warping and fading.

•Retain all packing material for ease of re-packing. This protects the exhibit
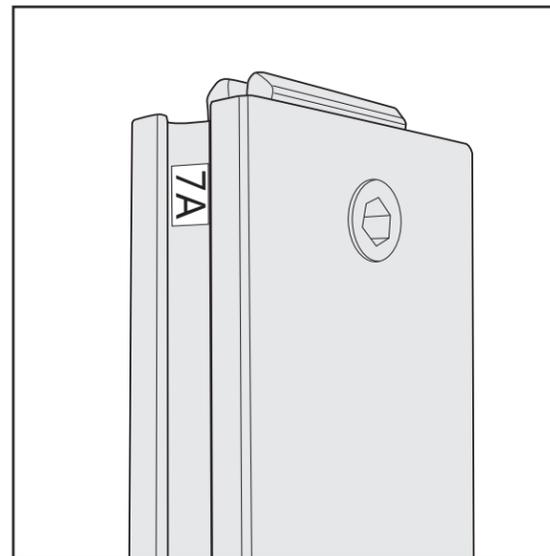 components and keeps each part organized.

Disassembling

•When disassembling exhibit, tighten all setscrews to prevent loss of hardware
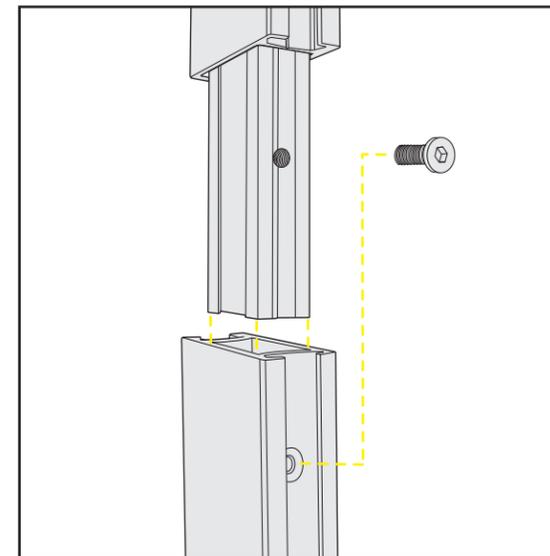 in the shipping process.
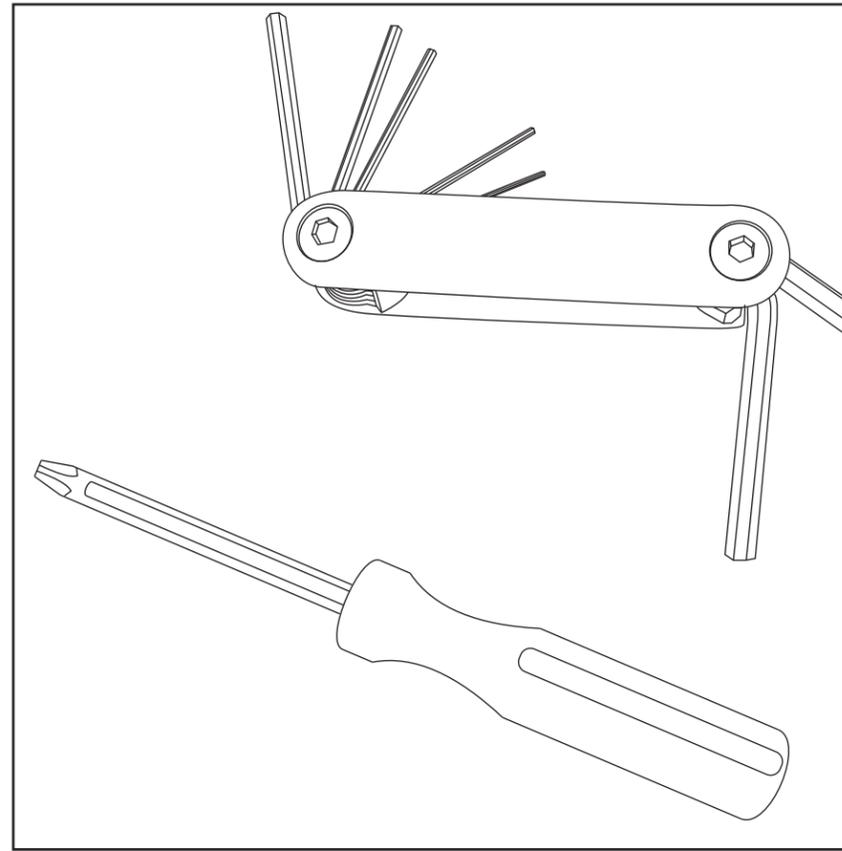
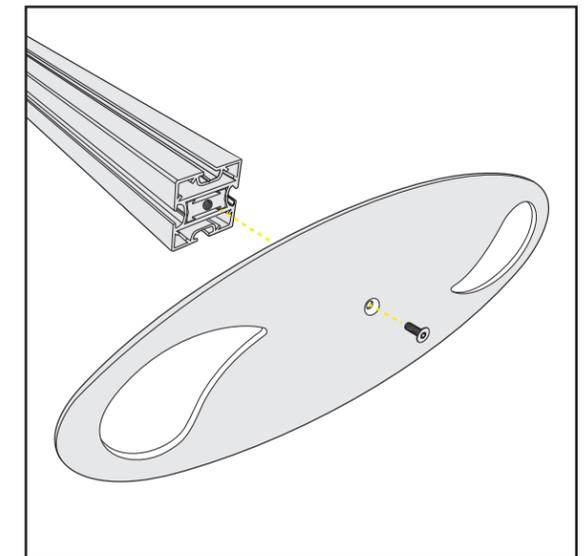Hex Tool & Phillips Screwdriver are included for Assembling Exhibit
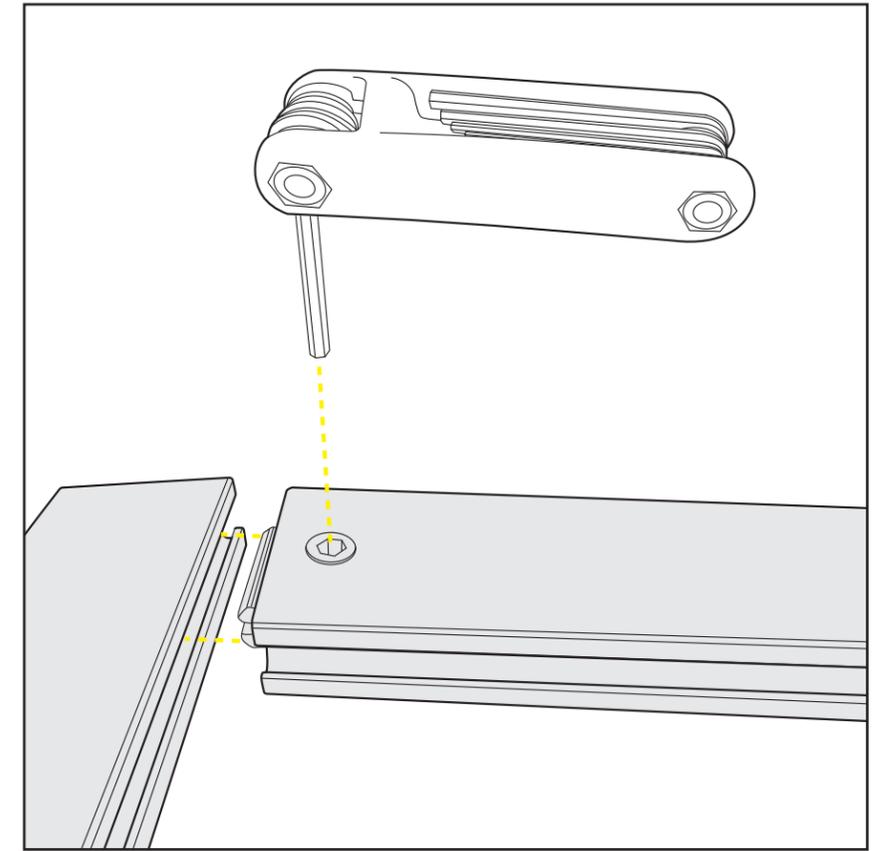
Extrusion Lock Connectors
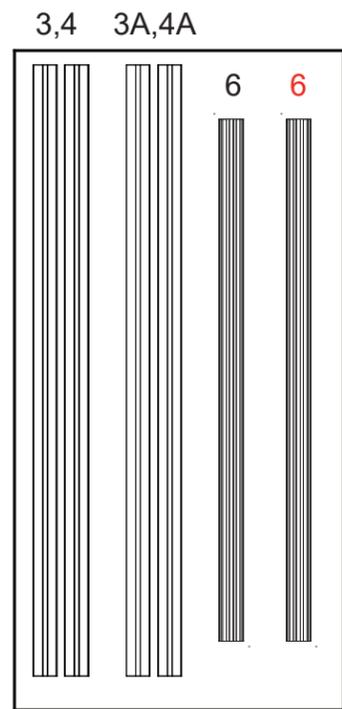

Numbering Instructions for Setups/Packing

Inline Connection between Extrusions

Baseplate Connection for Vertical Extrusions
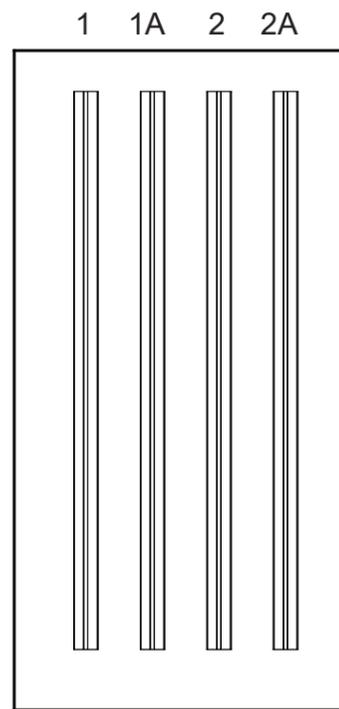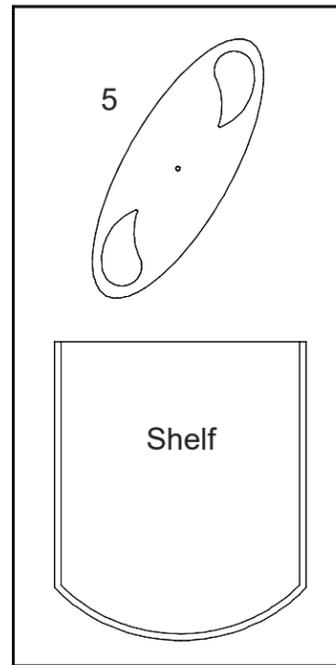
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Top View of Each Level

3,4 3A,4A

6 6

Level 1
(Bottom level)

1 1A 2 2A

Level 2

5

Shelf

Level 3

5

Shelf

Level 4

Header

Wings
(Qty. 4)

Level 5

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S U S T A I N A B L E   E X H I B I T S

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Top View of Each Level

Monitor
Mount

Monitor
Mount

Level 1
(Bottom level)

Aero
Frames
(in bag)

Level 2

Lights

Graphics

Setup Hardware

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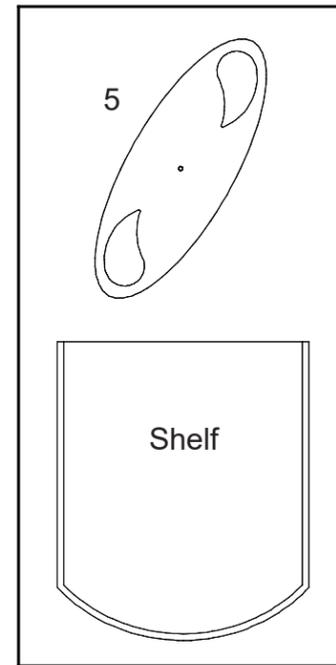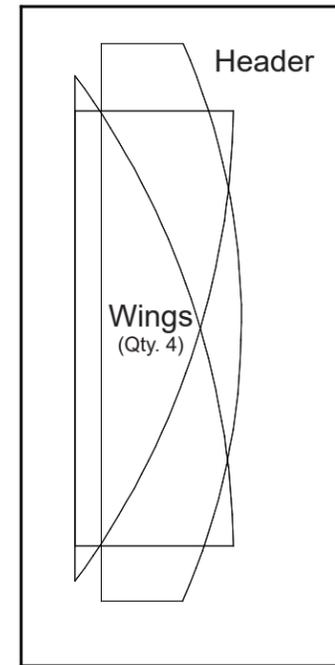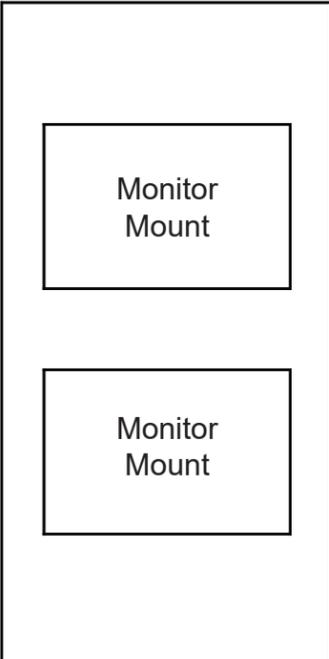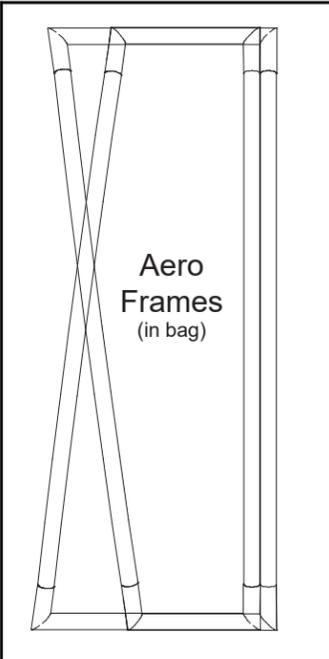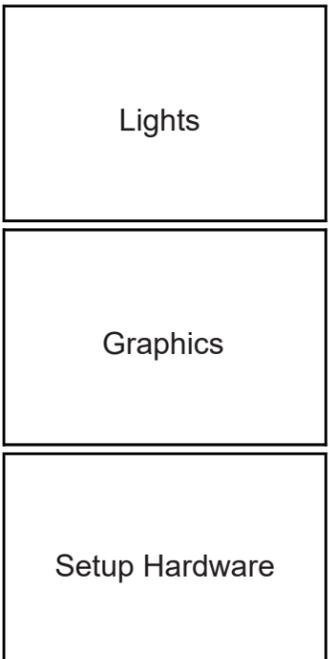
Item	Qty.	Description
1/1A	1/1	42"h S44 Vertical Extrusion
2/2A	1/1	42"h S44 Vertical Extrusion
3/3A	1/1	46"w S44 Horizontal Extrusion
4/4A	1/1	46"w S44 Horizontal Extrusion
5	2	Base Plate

Steps:
1) Assemble verticals [1-1A], [2-2A] & horizontals [3-4], [3A-4A] together. See S44 Connection detail.
2) Attach Base Plates [5] to bottom of verticals [1,2], using bolts.
3) Lift frame to upright position; apply fabric graphic to Velcro on back of extrusions.

Assemble frame flat on ground.
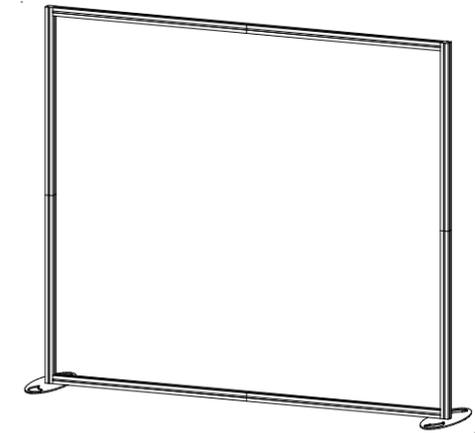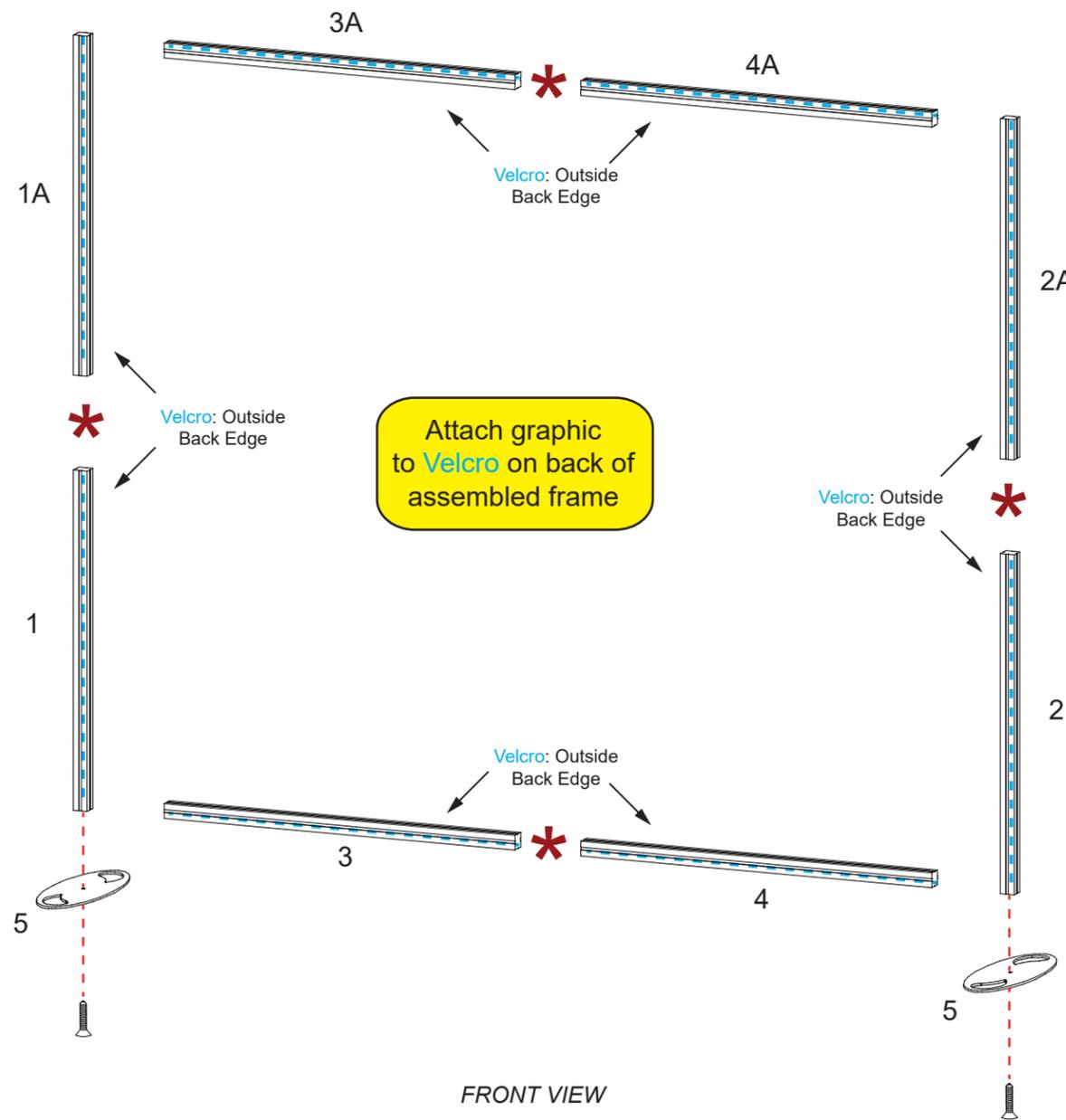
When assembled
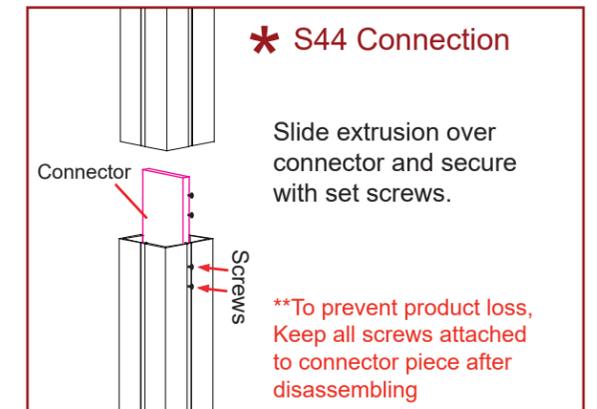
3A
4A
Velcro: Outside Back Edge

1A

2A

*

Velcro: Outside Back Edge

Attach graphic to Velcro on back of assembled frame

Velcro: Outside Back Edge

*

1

2

Velcro: Outside Back Edge

3
4

5

5

FRONT VIEW

S44 Connection

Slide extrusion over connector and secure with set screws.

Connector

Screws

**To prevent product loss, Keep all screws attached to connector piece after disassembling

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Item	Qty.	Description
6	1	39.250"h RS500 Vertical Extrusion
--	1	4" diameter Flange Plate
--	1	Aero Frame (Left)
--	1	Shelf (Left)

Steps:
1) Attach Flange Plate to top of vertical [6], then connect vertical [6] to underside of shelf. See Flange Attachment detail.
2) Attach Shelf to backwall vertical [1/1A] as shown. See Shelf to Backwall Attachment detail.
3) Apply pillowcase graphics to Aero Frame.
4) Connect Aero Frame to verticals [1/1A], using Bolt to Key Hole Connection.
5) Attach Aero Frame to underside of shelf, using Bolt to Nut Sert Connection as shown.

When assembled
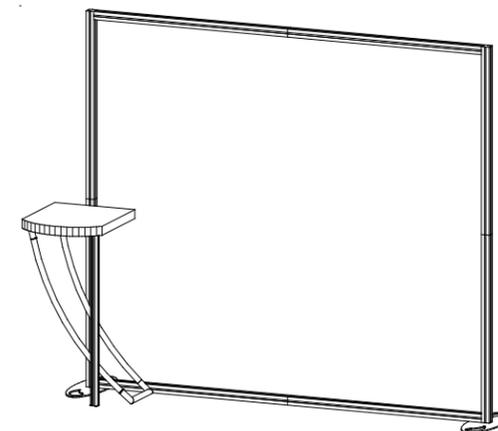
✳ Flange Attachment

1) Attach Flange Plate to top of vertical extrusion, using bolt.

2) Insert screws located on underside of shelf into holes on flange plate; secure with wing nuts.

bolt

Flange

Extrusion

Shelf

UNDERSIDE VIEW

wing nuts

✳ = Indicates Stopper for attaching extrusion at correct location.

1/1A

✳ Shelf to Backwall Attachment

Insert lock into groove of vertical extrusion & tighten setscrew.

Setscrews will face outward for ease of assembly

Back of Shelf

Lock   Setscrew

Shelf

Aero Frame

6

✳ Bolt to Key Hole Connection

Insert bolt of Aero frame into keyhole slot in groove of vertical extrusion. Slide Aero frame down to secure.

✳ Bolt to Nut Sert Connection

Insert knobs through Brackets on Aero Frame, into nut serts on underside of Shelf.

Tighten knobs to secure connection.

Shelf

nut serts

brackets

Aero Frame

knobs

UNDERSIDE VIEW

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Item	Qty.	Description
6	1	39.250"h RS500 Vertical Extrusion
--	1	4" diameter Flange Plate
--	1	Aero Frame (Right)
--	1	Shelf (Right)

Steps:
1) Attach Flange Plate to top of vertical [6], then connect vertical [6] to underside of shelf. See Flange Attachment detail.
2) Attach Shelf to backwall vertical [2/2A] as shown. See Shelf to Backwall Attachment detail.
3) Apply pillowcase graphics to Aero Frame.
4) Connect Aero Frame to verticals [2/2A], using Bolt to Key Hole Connection.
5) Attach Aero Frame to underside of shelf, using Bolt to Nut Sert Connection as shown.

When assembled

✱ Flange Attachment

1) Attach Flange Plate to top of vertical extrusion, using bolt.

bolt

Flange

Extrusion

2) Insert screws located on underside of shelf into holes on flange plate; secure with wing nuts.

Shelf

wing nuts

UNDERSIDE VIEW

✱ = Indicates Stopper for attaching extrusion at correct location.

2/2A

Shelf

6

Aero Frame

✱ Shelf to Backwall Attachment

Insert lock into groove of vertical extrusion & tighten setscrew.

Back of Shelf

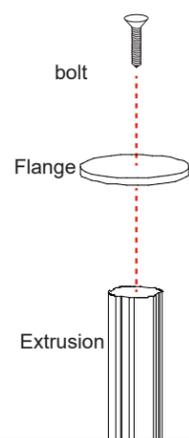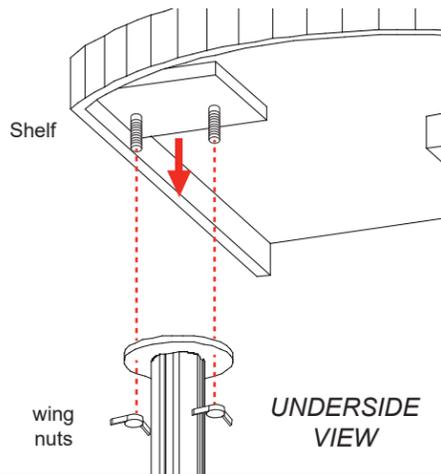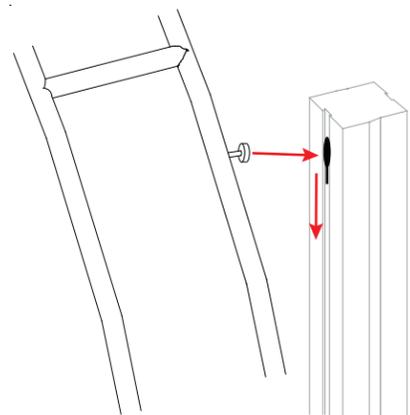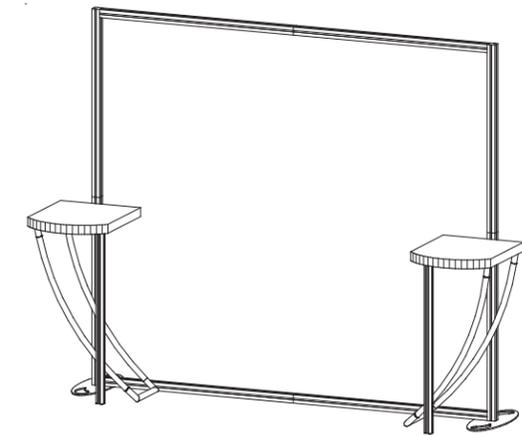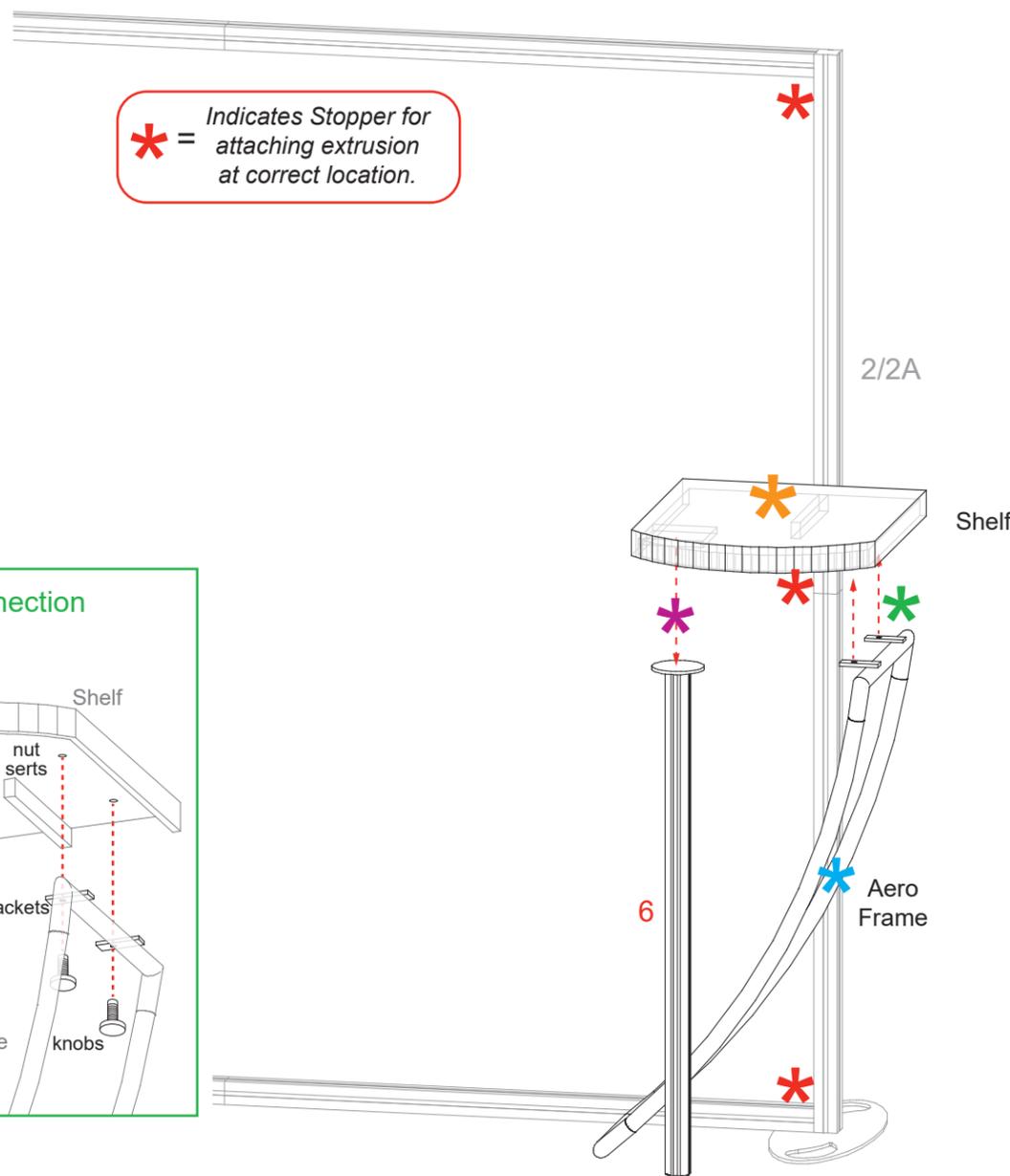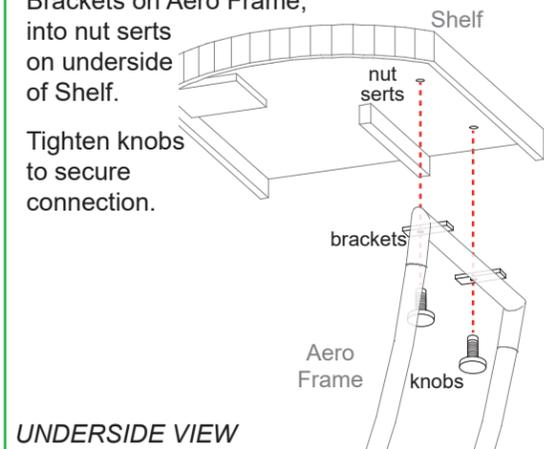Setscrews will face outward for ease of assembly

Lock

Setscrew

✱ Bolt to Key Hole Connection

Insert bolt of Aero frame into keyhole slot in groove of vertical extrusion. Slide Aero frame down to secure.
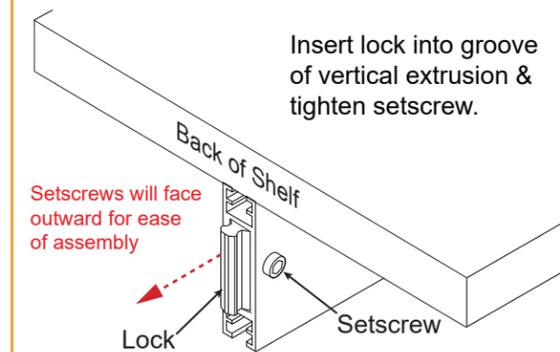
✱ Bolt to Nut Sert Connection

Insert knobs through Brackets on Aero Frame, into nut serts on underside of Shelf.
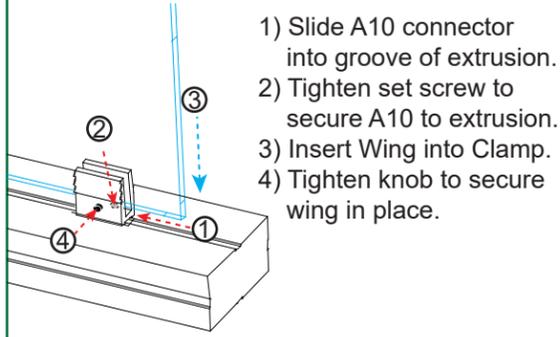
Tighten knobs to secure connection.

Shelf

nut serts

brackets

Aero Frame

knobs

UNDERSIDE VIEW

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Header Attachment ✱

1) Slide A10 connector into groove of extrusion.
2) Tighten set screw to secure A10 to extrusion.
3) Insert Wing into Clamp.
4) Tighten knob to secure wing in place.

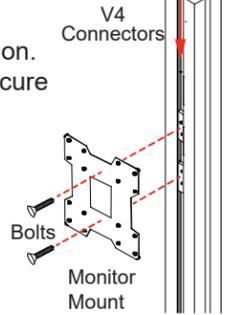## Light Attachment ✱

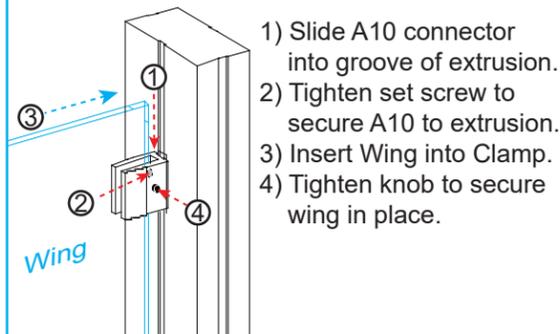Lock Clip into Groove of Horizontal Extrusion, then slide Light onto Clip.

Lock into groove of horizontal

Slide light into light receiving hardware

Monitor Mount Attachment ✱

Slide V4 connectors into groove of vertical extrusion. Tighten set screws to secure connectors in place.

Attach Monitor Mount back plate to connectors, using bolts.
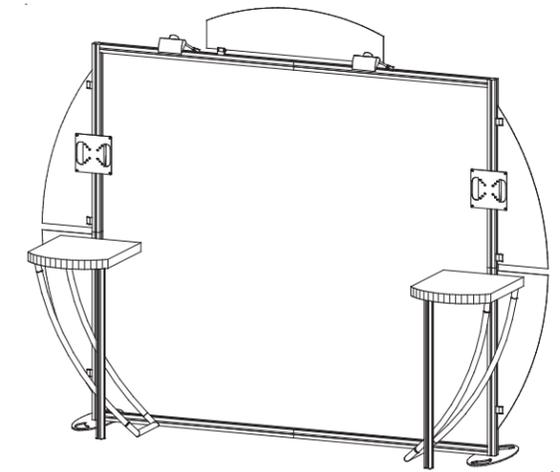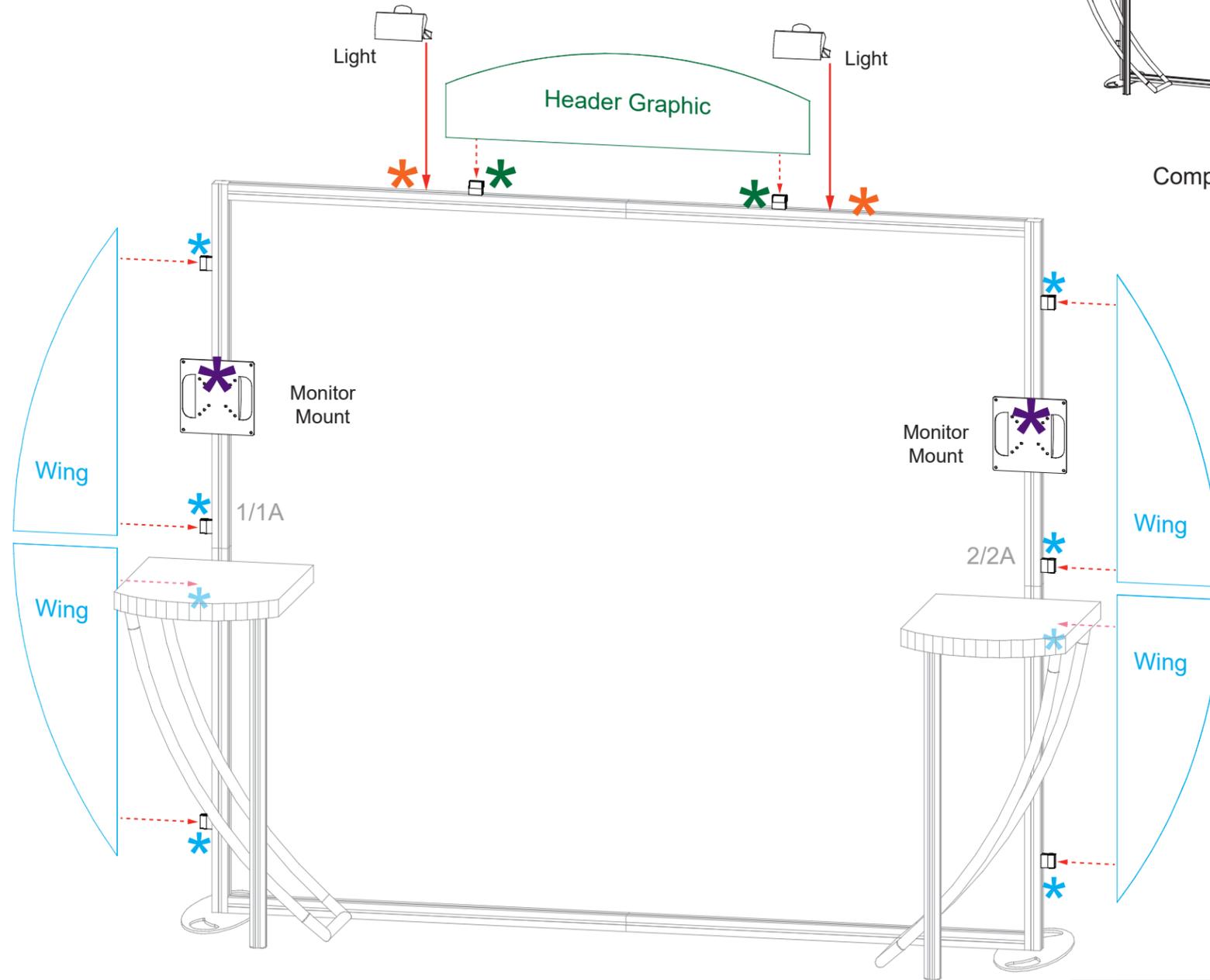
V4 Connectors

Bolts

Monitor Mount

Wing Attachment ✱

1) Slide A10 connector into groove of extrusion.
2) Tighten set screw to secure A10 to extrusion.
3) Insert Wing into Clamp.
4) Tighten knob to secure wing in place.

Wing

Steps:
1) Attach Header to top of backwall assembly. See Header Attachment detail.
2) Connect Lights to top of backwall assembly. See Light Attachment detail.
3) Install Monitor Mount to verticals [1/1A] & [2/2A]. See Monitor Mount Attachment detail.
4) Attach Wings to sides of backwall assembly. See Wing Attachment detail.

Light

Light

Header Graphic

Monitor Mount

Monitor Mount

Wing

Wing

1/1A

2/2A

Wing

Wing

Completed Assembly

Step 4

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